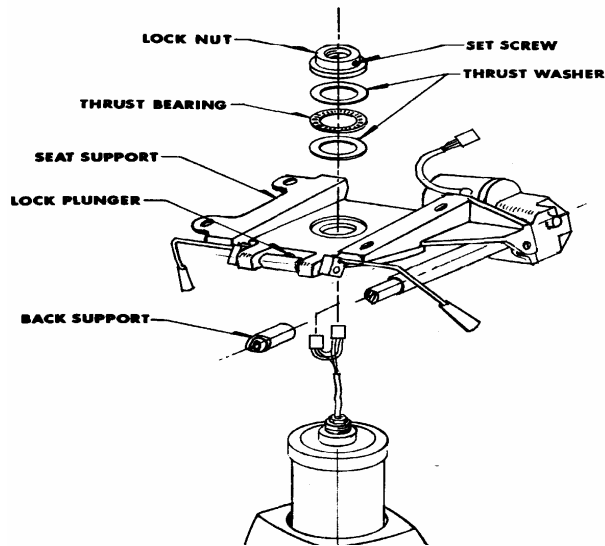


INSTALLING AND ADJUSTING SEAT SUPPORT

1. Install seat support casting assembly on base. Be sure rotation lock plunger is fully retracted to allow seat support to engage top of base fully. With thrust bearing and washers properly in place (see illustrations below), screw lock nut onto center of base assembly.



2. Tighten the lock nut until all loose play is taken out of seat support but without binding rotation.



3. Tightened set screw.

